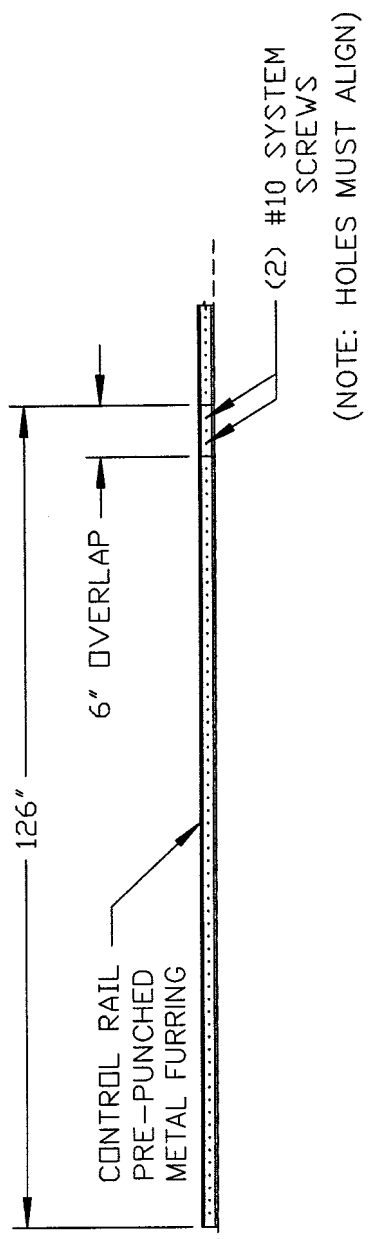
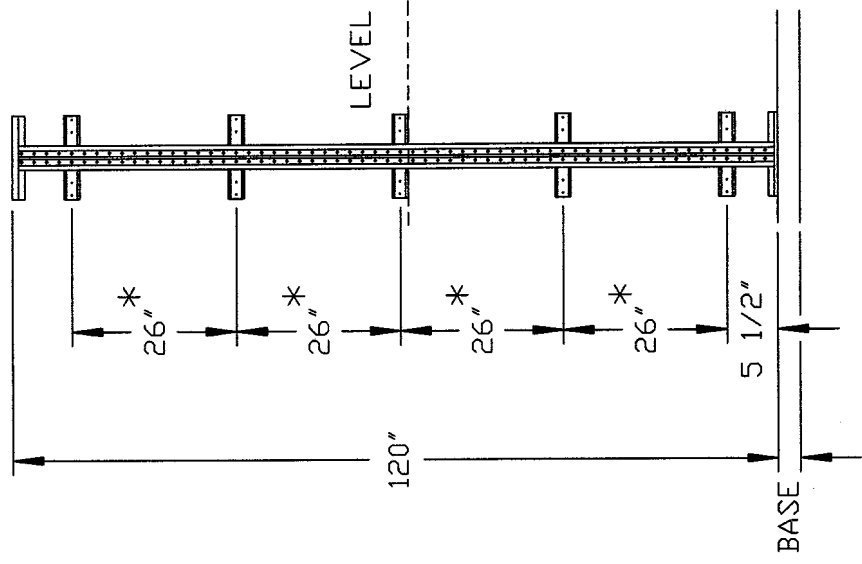




* SPACING MAY VARY DEPENDENT ON YOUR REQUIREMENTS
SEE SHOP DRAWS FOR YOUR SPECIFIC PROJECT.

TEMPLATE



NOTE: MARK STANDARD LOCATIONS ON CONTROL RAIL
BEFORE INSTALLING GRID SECTIONS

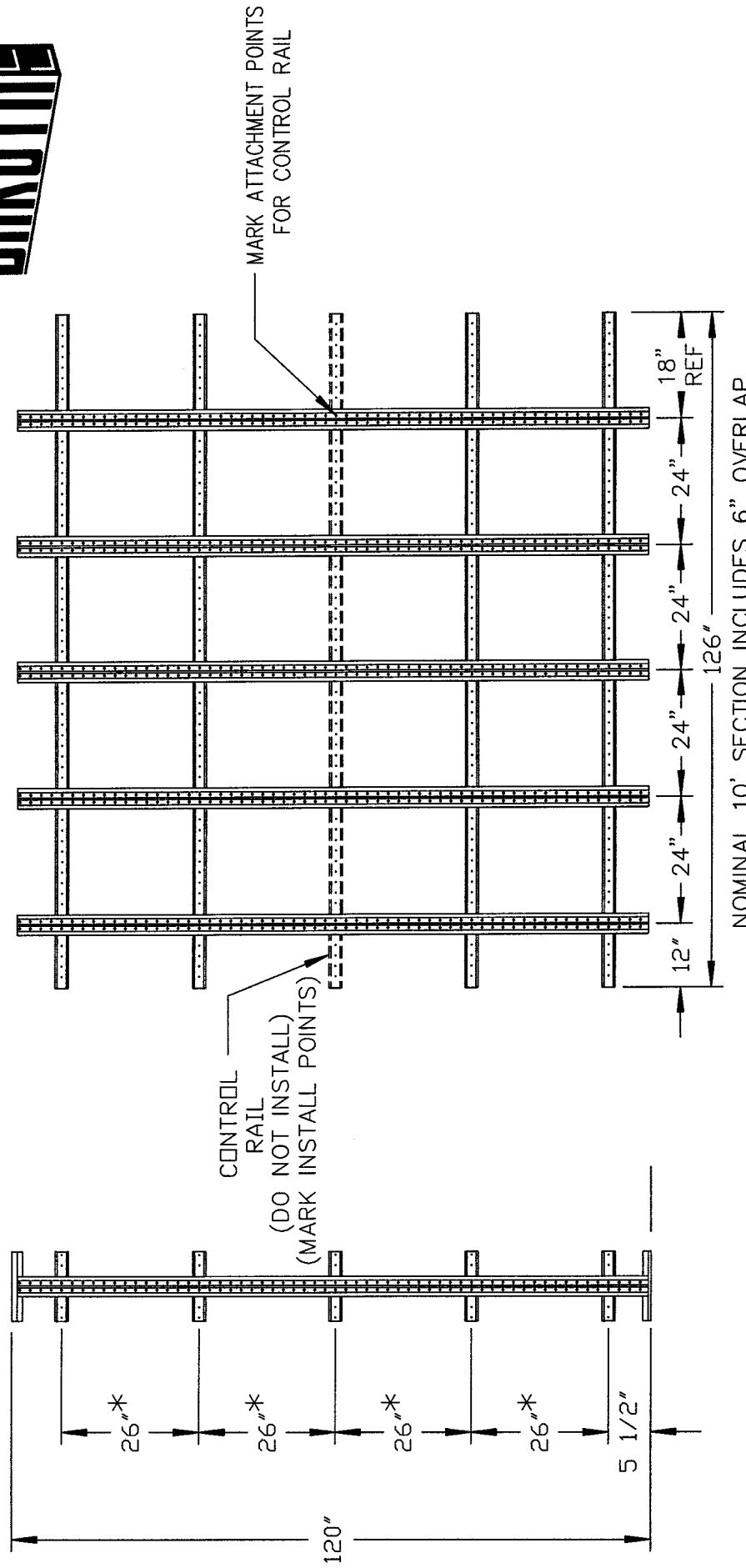
All Concepts and Ideas Shown on These Drawings
are the Property of Dakota Systems Mfg. Any Use
of this Information without the Written Consent
of Dakota Systems Mfg. is Strictly Prohibited.

USING A LASER OR WATER LEVEL FIND THE HIGH POINT
IN THE FLOOR. THEN USING THE TEMPLATE DETERMINE
THE HEIGHT OF THE WALL SYSTEM. MARK BOTTOM OF
THE MIDDLE FURRING CHANNEL. THEN MARK A CONTINUOUS
LEVEL LINE AROUND THE ENTIRE SPACE TO BE COVERED.
INSTALL THE PRE-PUNCHED FURRING CHANNEL ALONG
THE LEVEL LINE. OVER LAPPING JOINTS APPROX 6" (ALIGN
CENTER HOLES) AND SECURING WITH #10 SYSTEM SCREWS.
THIS IS NOW YOUR CONTROL RAIL.

Dakota Wall Installation	
Page 1	
File	Date: 04-04-05
Drawn By: Ed	Rev Lev

Dakota Systems Mfg.
345 Eastern Parkway, Suite A
Farmingdale, New York 11735
631.249.5811 fax 631.249-5819
"A Standard Revolution"

* SPACING MAY VARY DEPENDENT ON YOUR REQUIREMENTS
SEE SHOP DRAWS FOR YOUR SPECIFIC PROJECT.



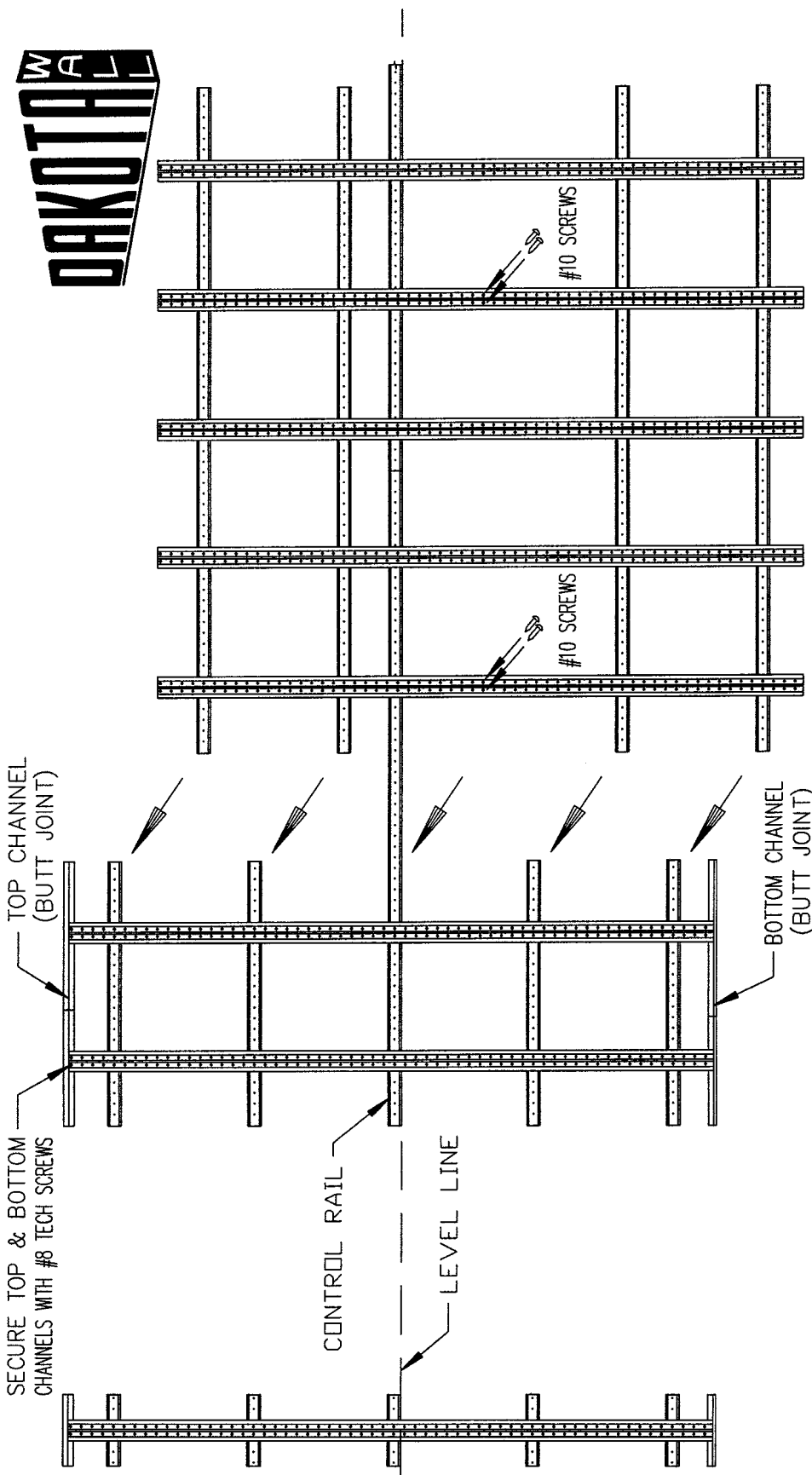
NOMINAL 10' SECTION INCLUDES 6" OVERLAP

LAYOUT AND BUILD GRID SECTIONS ON THE FLOOR USING THE TEMPLATE, SUPPLIED, AS A GUIDE. DO NOT INSTALL THE CONTROL RAIL BUT MARK THE ATTACHMENT POINTS (THE CONTROL RAIL IS ALREADY SECURED TO THE WALL)

All Concepts and Ideas Shown on These Drawings are the Property of Dakota Systems Mfg. Any Use of this Information without the Written Consent of Dakota Systems Mfg. is Strictly Prohibited.

Dakota Systems Mfg.
345 Eastern Parkway, Suite A
Farmingdale, New York 11735
631.249.5811 fax 631.249-5819
"A Standard Revolution"

Dakota Wall Installation	
Page 2	
File	
Drawn By: Ed	Date: 04-04-05
Rev	Date
	Rev Lev



STAND UP ASSEMBLED GRID SECTIONS, ALIGN HOLES, AT REQUIRED LOCATION AND SECURE TO CONTROL RAIL. OVER LAP FURRING CHANNELS APPROX 6", ALIGN HOLES, AND SECURE WITH #10 SCREWS (SUPPLIED). PLUMB STANDARDS FROM TOP OF STANDARD TO CONTROL RAIL AND FROM CONTROL RAIL TO BOTTOM OF STANDARD. THEN CHECK PLUMB FROM TOP TO BOTTOM. SECURE PLUMBED SECTIONS TO EXISTING WALL. REPEAT PLUMB PROCESS APPROX. 20' (TWO SECTIONS) INSTALL TOP AND BOTTOM CHANNELS ALIGN SCORE LINE TO HOLES IN STANDARDS SECURE WITH #8 TECH SCREWS (SUPPLIED). TOP AND BOTTOM CHANNELS ARE BUTT JOINED TOGETHER.

NOTE: MARK STANDARD LOCATION ON CONTROL RAIL BEFORE INSTALLING GRID SECTIONS

All Concepts and Ideas Shown on These Drawings are the Property of Dakota Systems Mfg. Any Use of this Information without the Written Consent of Dakota Systems Mfg. is Strictly Prohibited.

Dakota Wall Installation

Page 3

File

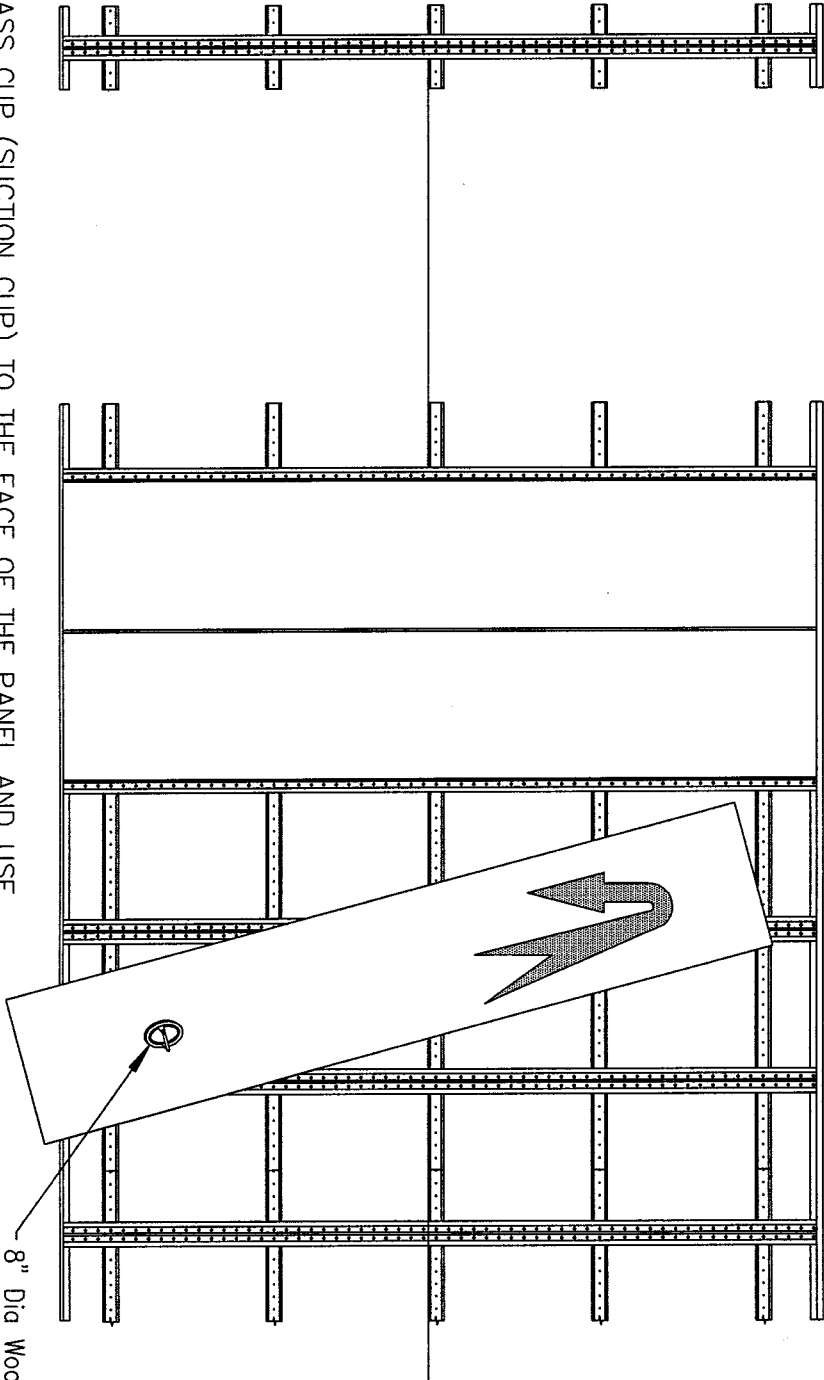
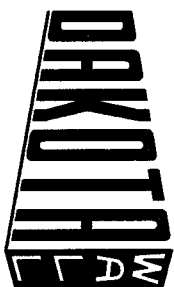
Drawn By: Ed Date: 04-04-05

Rev Date: Rev Lev:

Dakota Systems Mfg.

345 Eastern Parkway, Suite A
Farmingdale, New York 11735
631.249.5811 fax 631.249-5819

"A Standard Revolution"



8" Dia Wood's Power-Grip Vacuum Cup
Glass Cup Suction Cup

All Concepts and Ideas Shown on These Drawings
are the Property of Dakota Systems Mfg. Any Use
of this Information without the Written Consent
of Dakota Systems Mfg. is Strictly Prohibited.

SECURE THE GLASS CUP (SUCTION CUP) TO THE FACE OF THE PANEL AND USE IT AS A HANDLE. LIFT THE PANEL AT A 30 TO 45 DEGREE ANGLE INTO THE TOP CHANNEL. BE VERY CAREFUL NOT TO TWIST OR WIGGLE PANEL ONCE INSERTED THIS MAY CAUSE DAMAGE TO THE PANELS. PUSH THE PANEL FLUSH ONTO THE SUPPORT STRIPS THEN SLIDE THE PANEL DOWN TO SET IN PLACE.

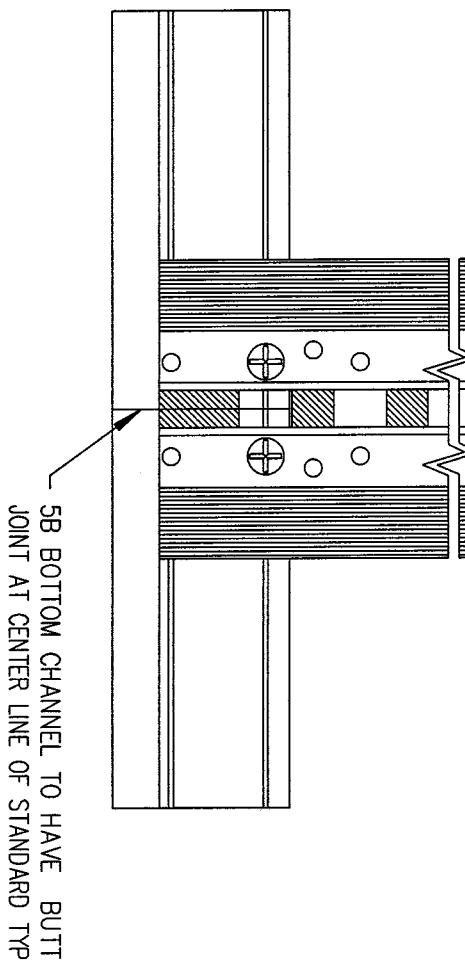
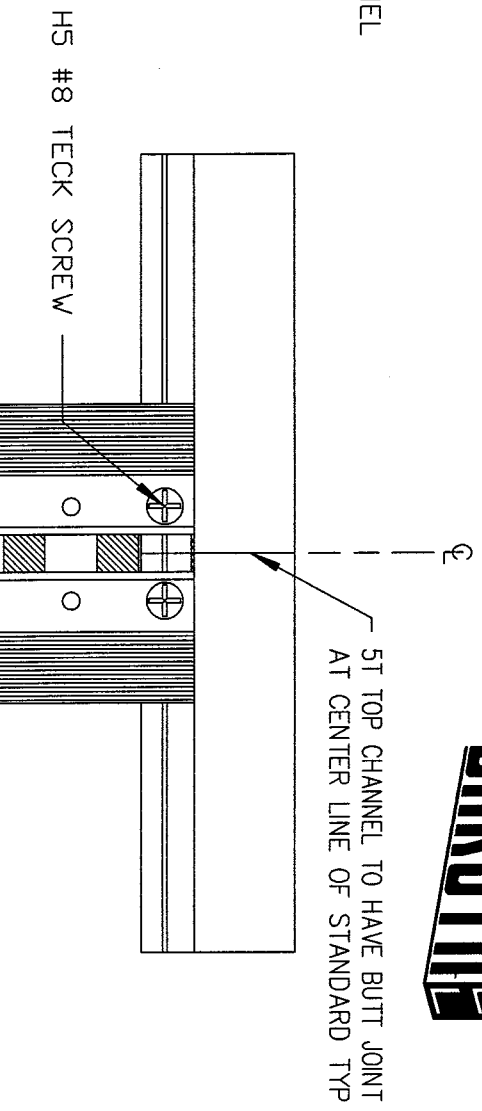
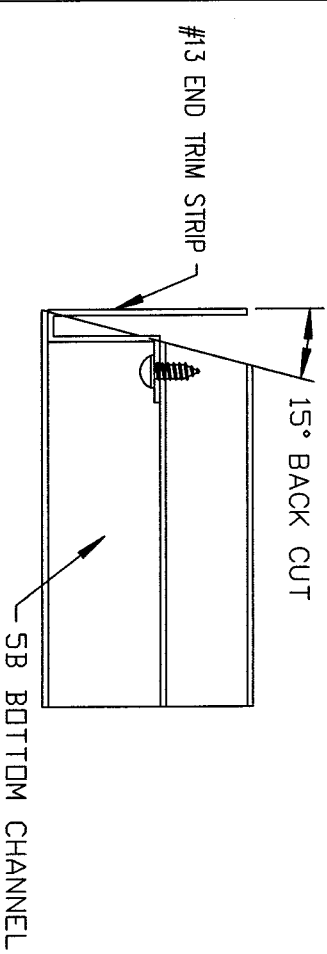
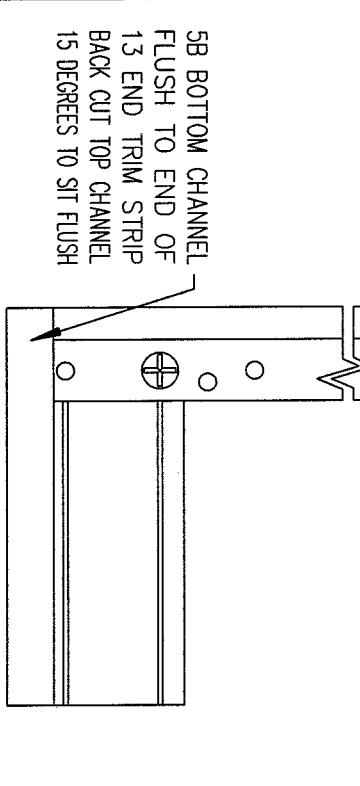
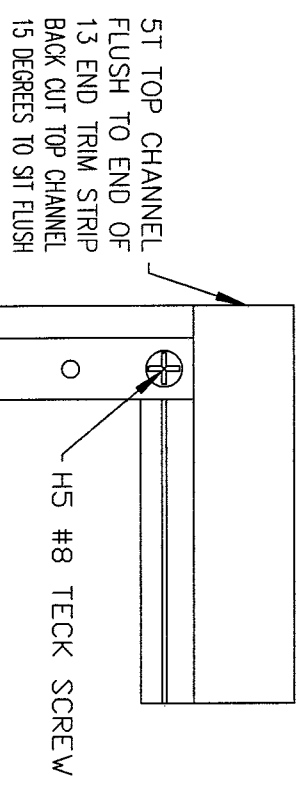
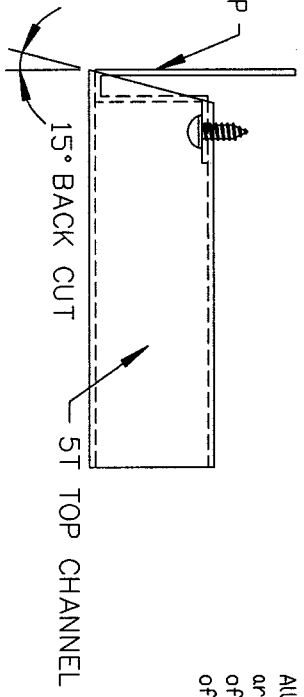
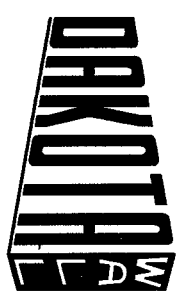
PANELS WITH CONTINUOUS DOVETAILS ACCROSS THE BACK ARE FOR CUTS. TO CUT PANELS FLIP FACE DOWN ON A FLAT SURFACE. USING A CIRCULAR SAW WITH A SHARP THIN CURF BLADE AND A STARIGHT EDGE CUT THE PANELS TO SIZE AND INSTALL USE NORMAL PROCEEDURE.

NOTE: WHEN INSTALLING SOLID PANELS A GLASS CUP (SUCTION CUP) IS RECOMMENDED WHEN INSTALLING SLATWALL PANELS USE AN UPSIDE DOWN BRACKET AS A HANDLE

Dakota Wall Installation	
File	Page 4
Drawn By: Ed	Date: 04-04-05
Rev Date: 01-09-09	Rev Lvl: A

Dakota Systems Mfg.
345 Eastern Parkway, Suite A
Farmingdale, New York 11735
631.249.5811 fax 631.249-5819
"A Standard Revolution"

All Concepts and Ideas Shown on These Drawings are the Property of Dakota Systems Mfg. Any Use of this Information without the Written Consent of Dakota Systems Mfg. is Strictly Prohibited.



Dakota Wall Installation	
Detail	Page 1
File	
Drawn By: Ed	Date: 04-04-05
Rev Date:	Rev Lev:

Dakota Systems Mfg.
345 Eastern Parkway, Suite A
Farmingdale, New York 11735
631.249.5811 fax 631.249-5819
"A Standard Revolution"